I'd say Lenovo (if you want a tough laptop), HP, Dell, Asus, and maybe MSI.
I can really only vouch for HP as I have owned 2 HP laptops (on my second one atm, I sold my 1st one, it was still in good condition) and one Dell.

Although HP does own Compaq, those laptops usually just suck imo and Sony I can say that I have heard bad things about those laptops, at least in the past anyways.